

FIG. 1

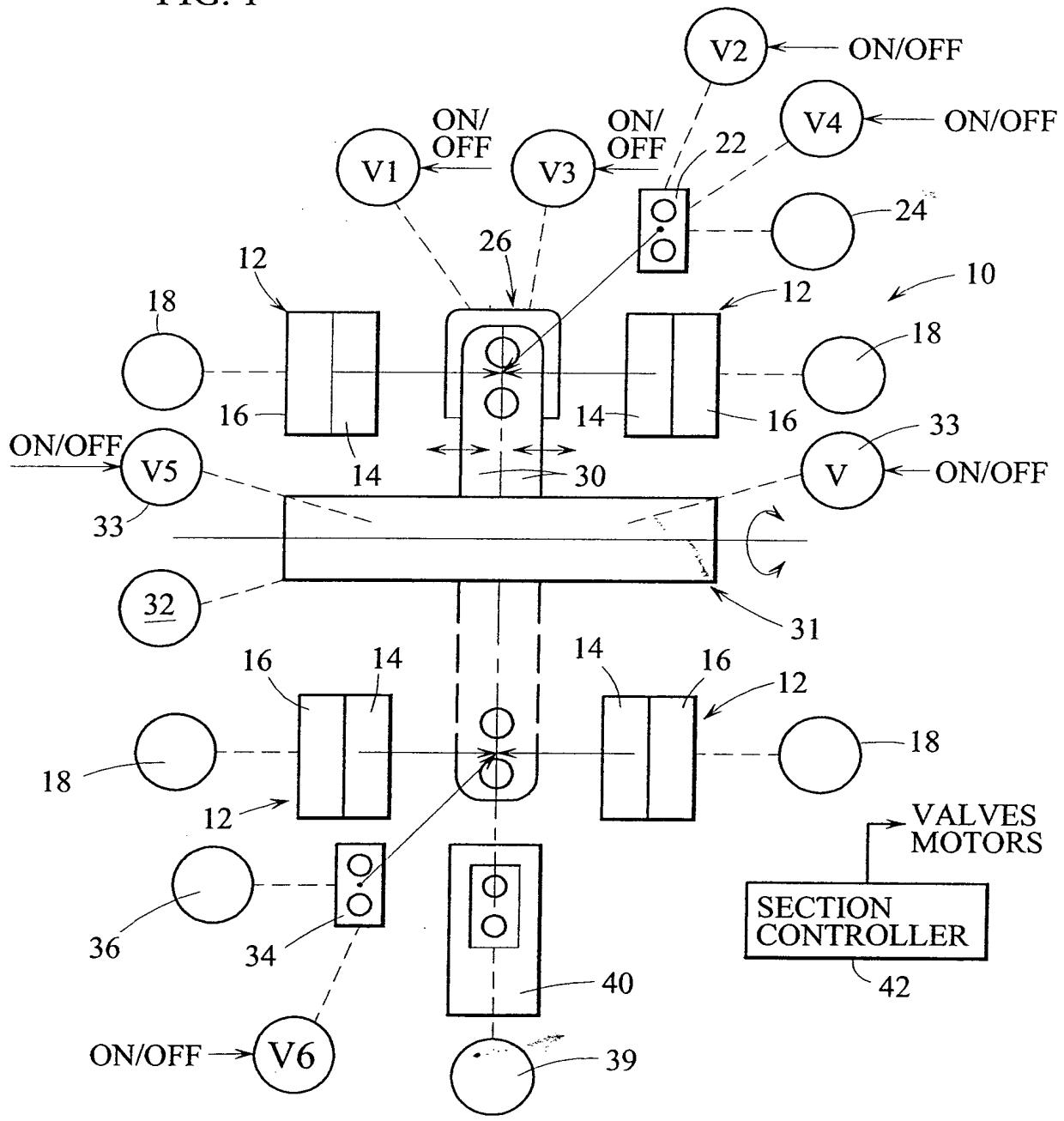
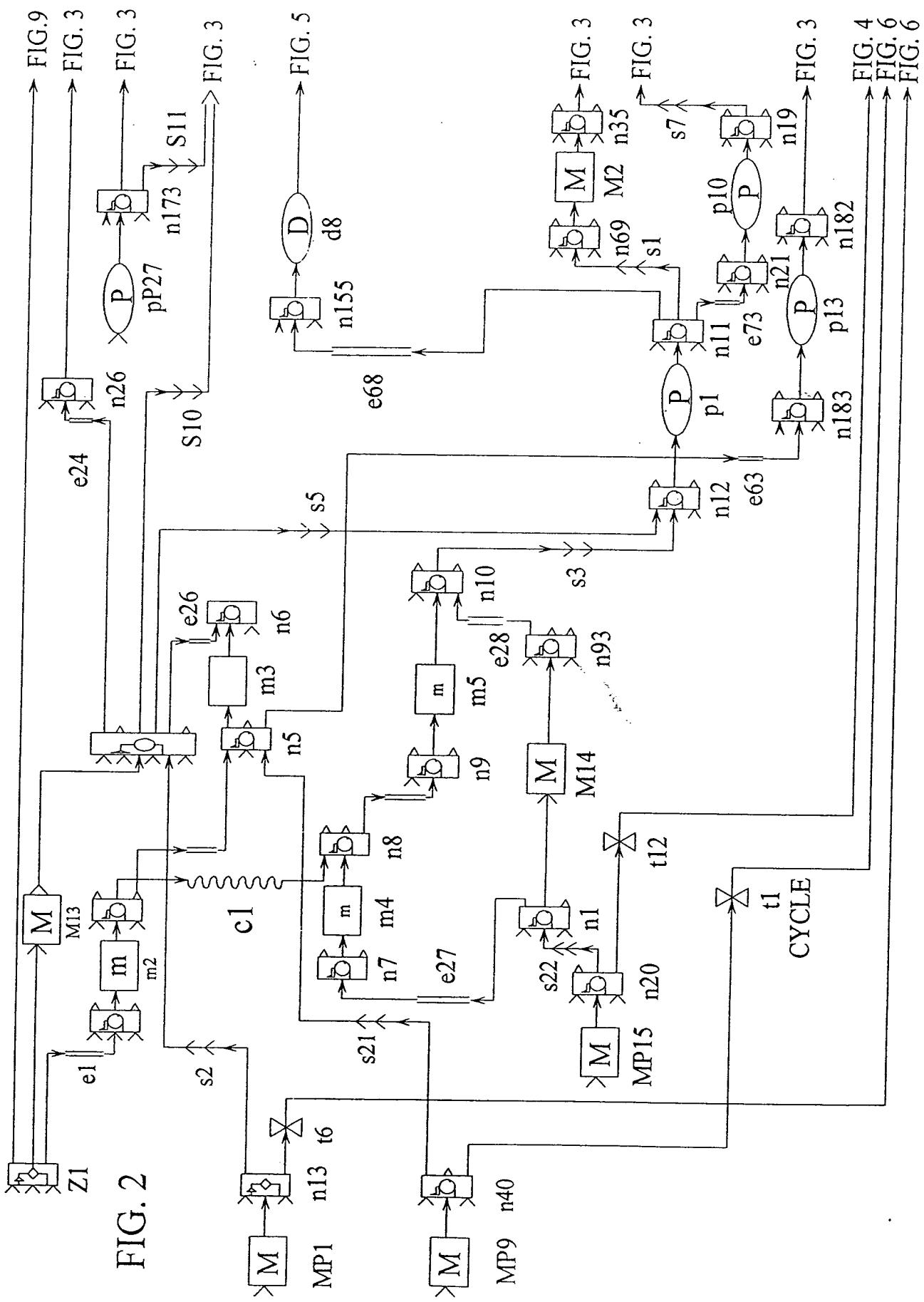
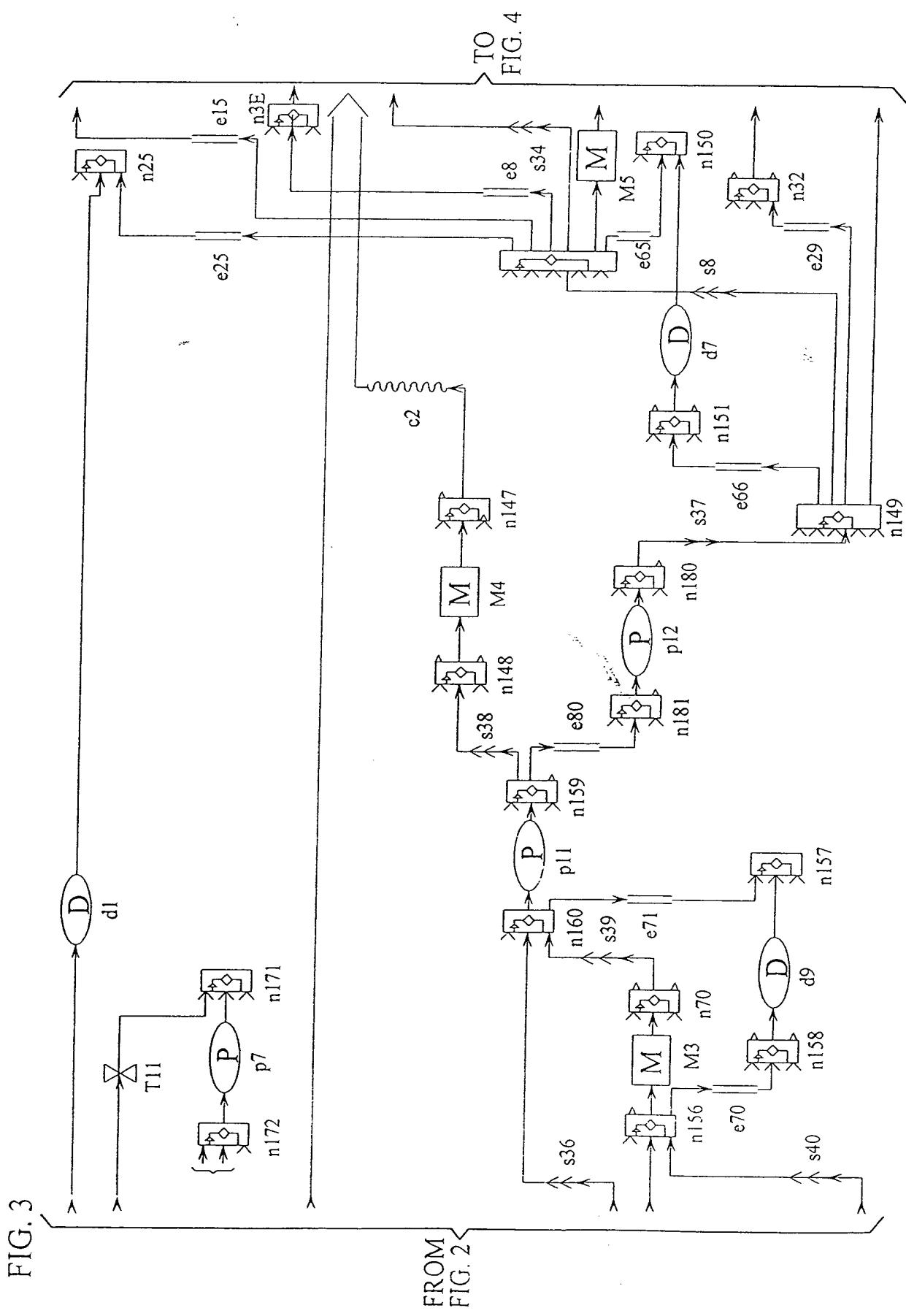


FIG. 2





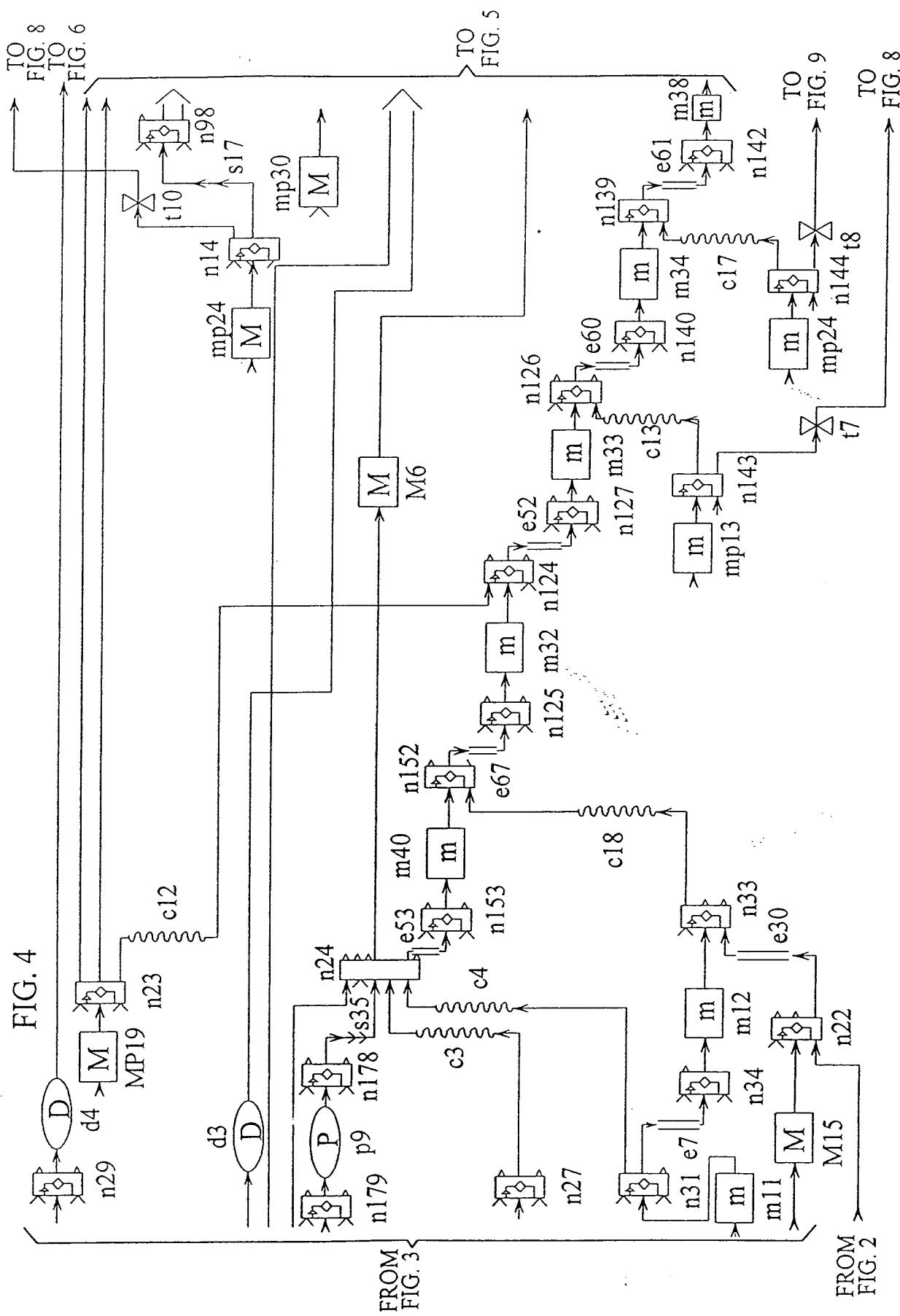
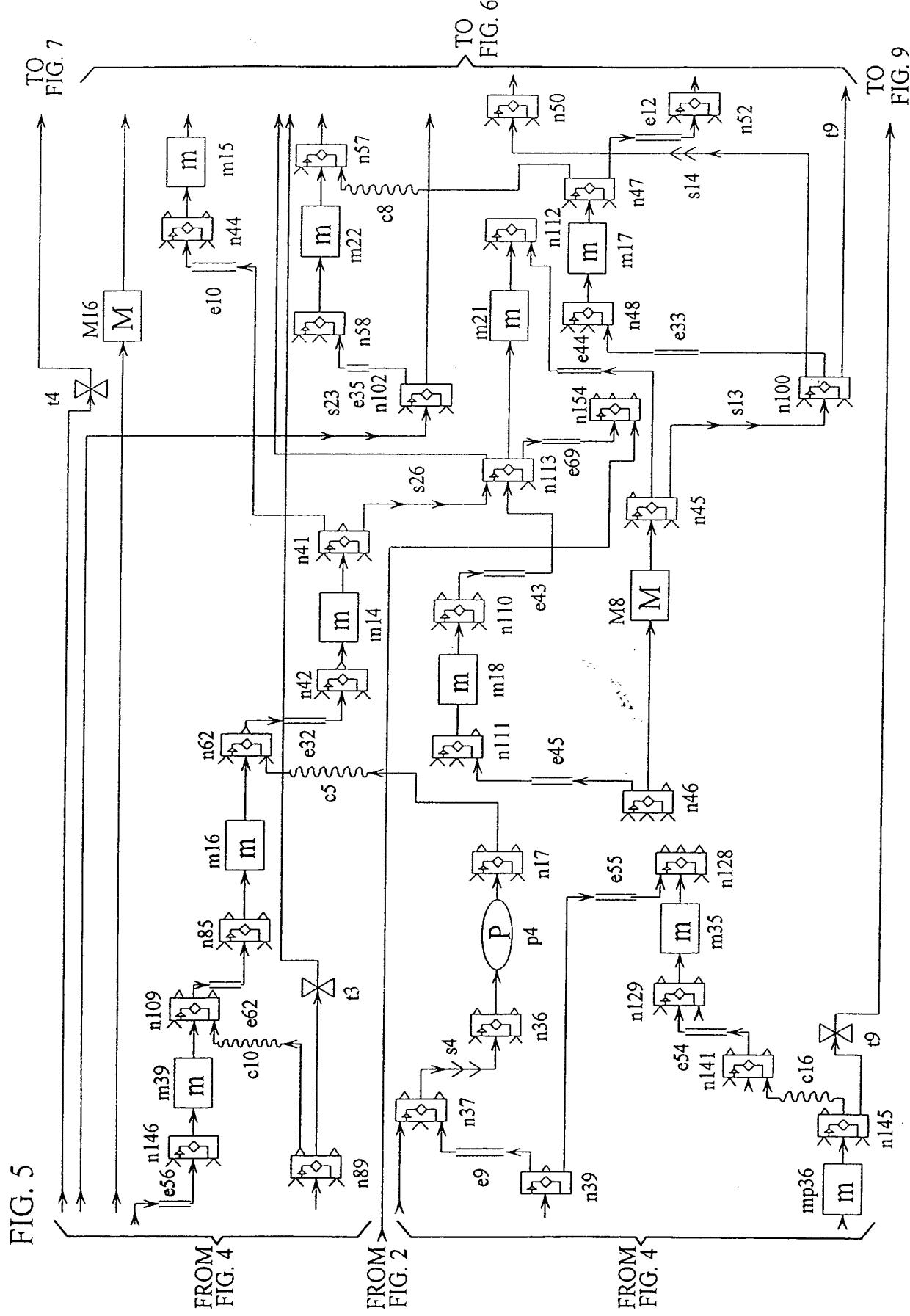
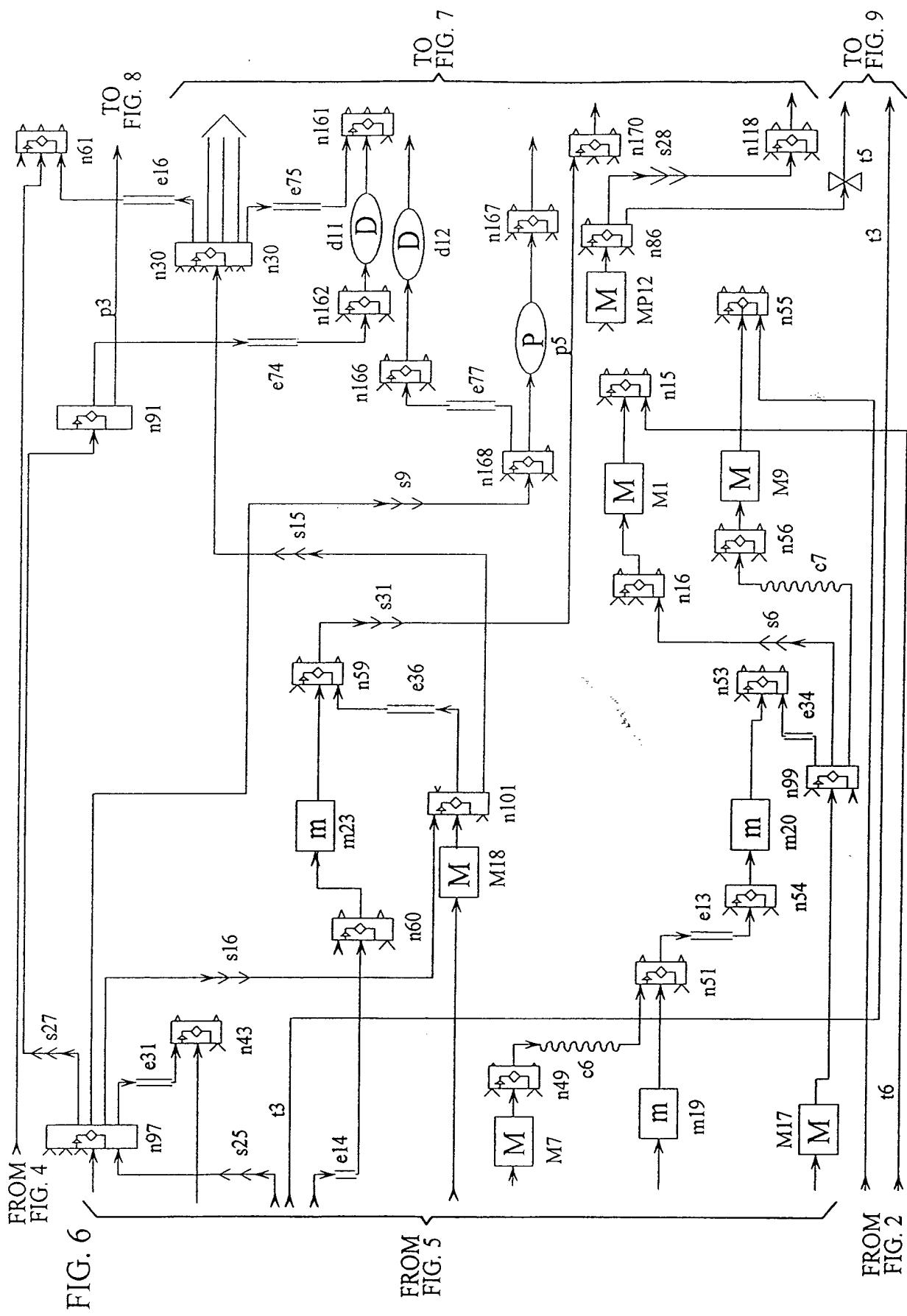


FIG. 2 FIG. 0 " FIG. 6 FIG. 9





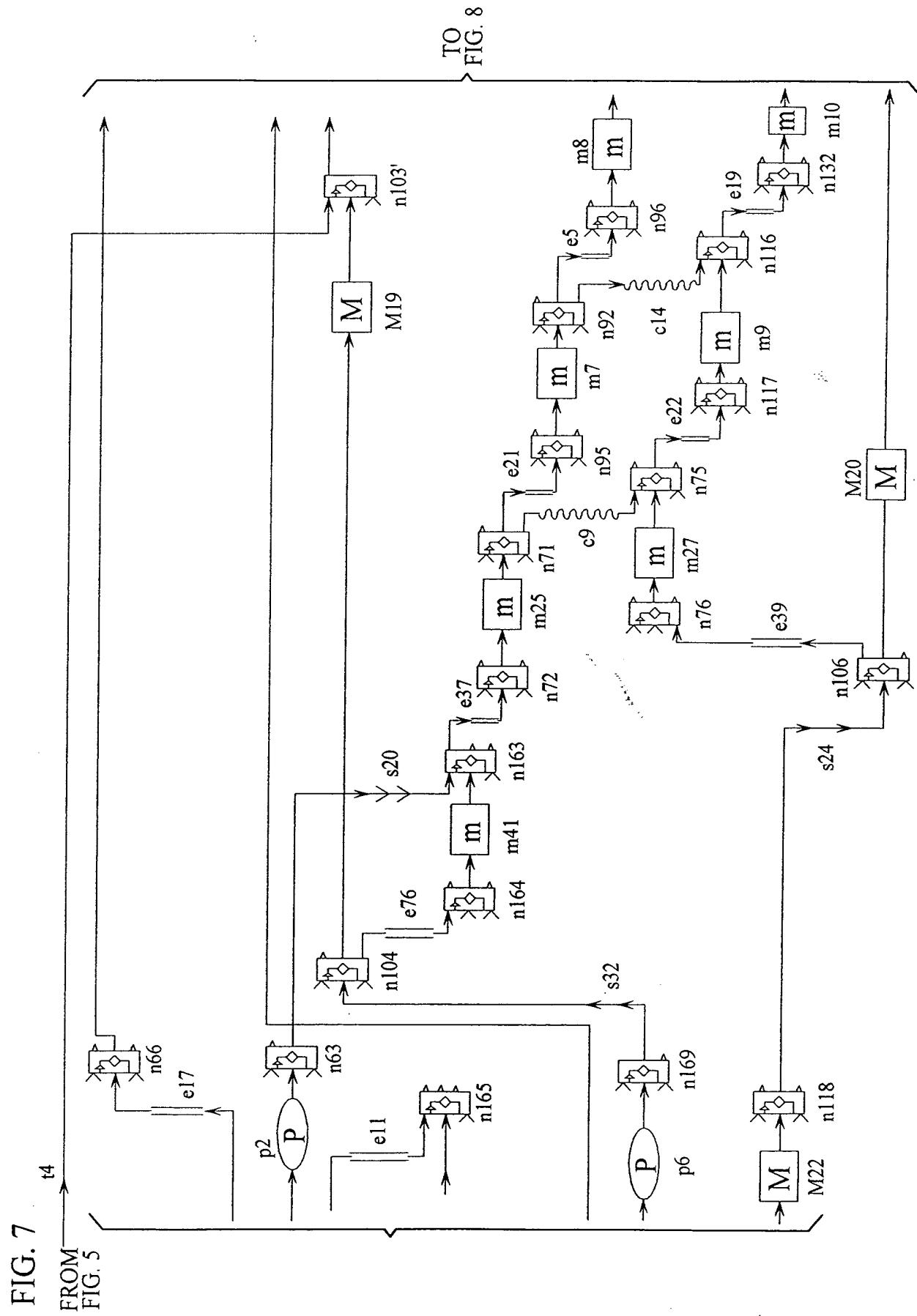


FIG. 8

FROM FIG. 4 t10

FROM FIG. 4 d5

FROM FIG. 4 n90 D

FROM FIG. 4 p3 P

FROM FIG. 4 s30

FROM FIG. 4 e38

FROM FIG. 4 s29

FROM FIG. 4 e49

FROM FIG. 4 n68

FROM FIG. 4 n65

FROM FIG. 4 n108

FROM FIG. 4 e41

FROM FIG. 4 n138

FROM FIG. 4 n133

FROM FIG. 4 e57

FROM FIG. 4 n132

FROM FIG. 4 m6

FROM FIG. 4 m64

FROM FIG. 4 n120

FROM FIG. 4 n121

FROM FIG. 4 m29

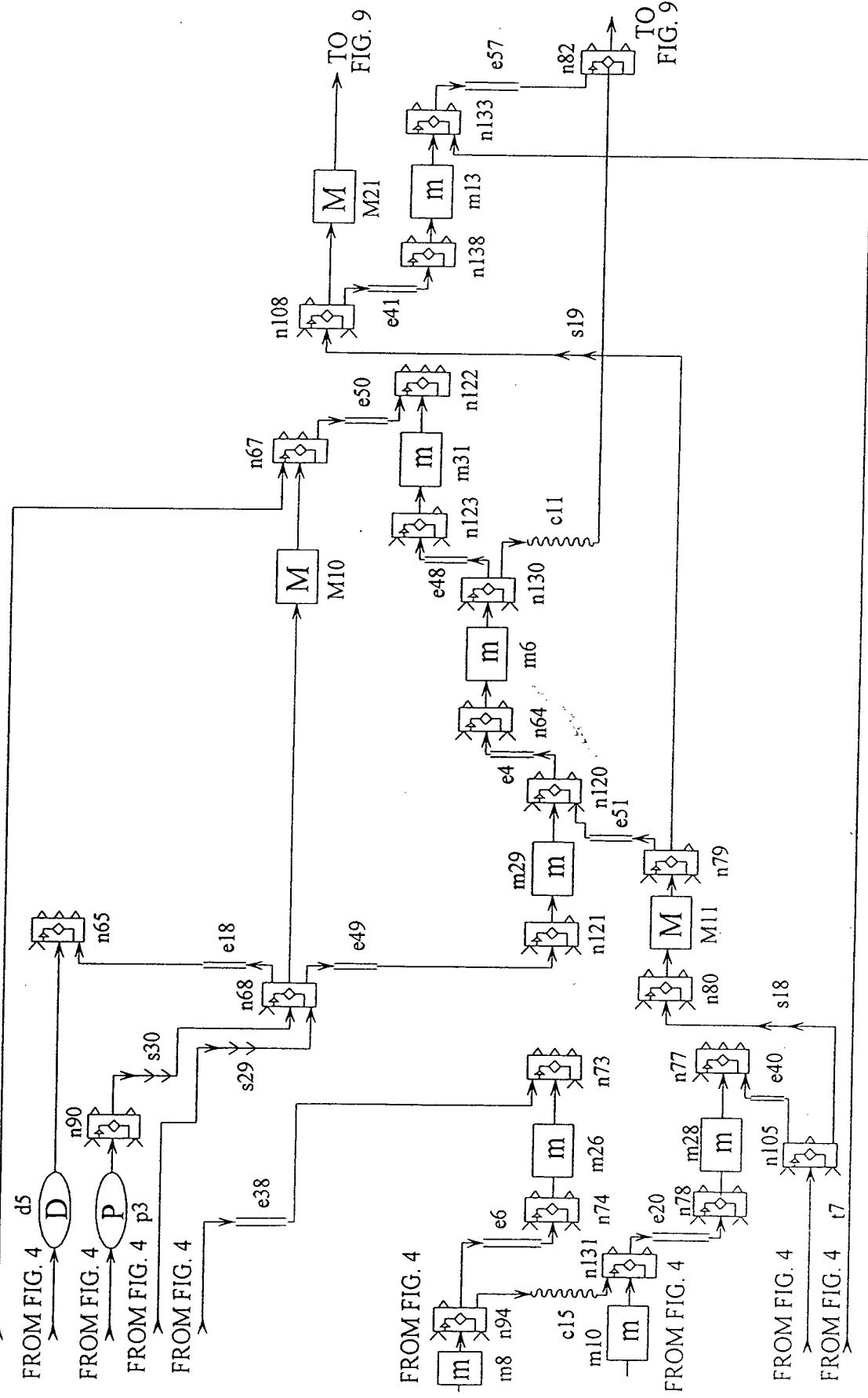
FROM FIG. 4 n111

FROM FIG. 4 n79

FROM FIG. 4 e40

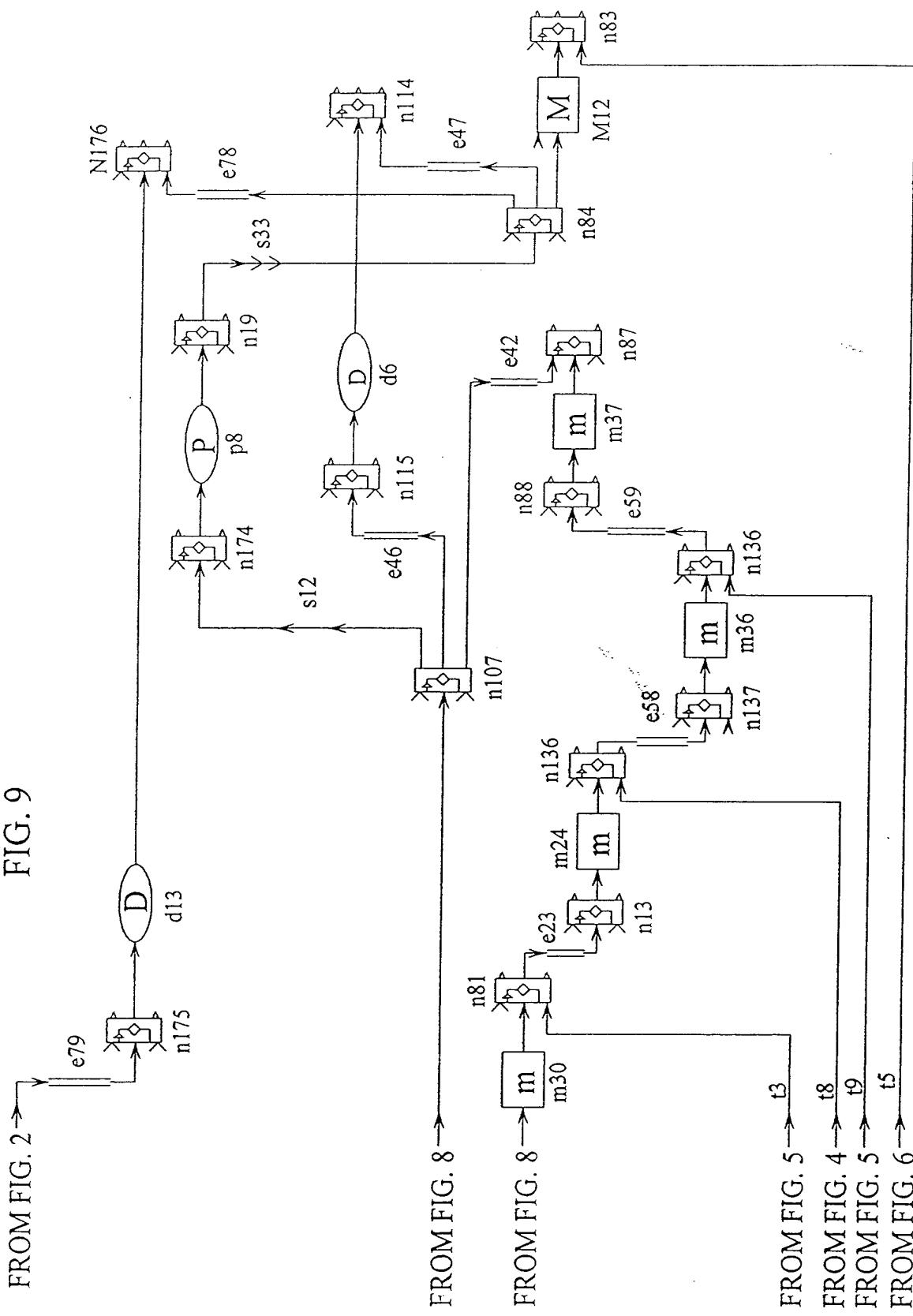
FROM FIG. 4 n105

FROM FIG. 4 t7



7002250 " 572360

FIG. 9



7002220 " 24692860

FIG. 10

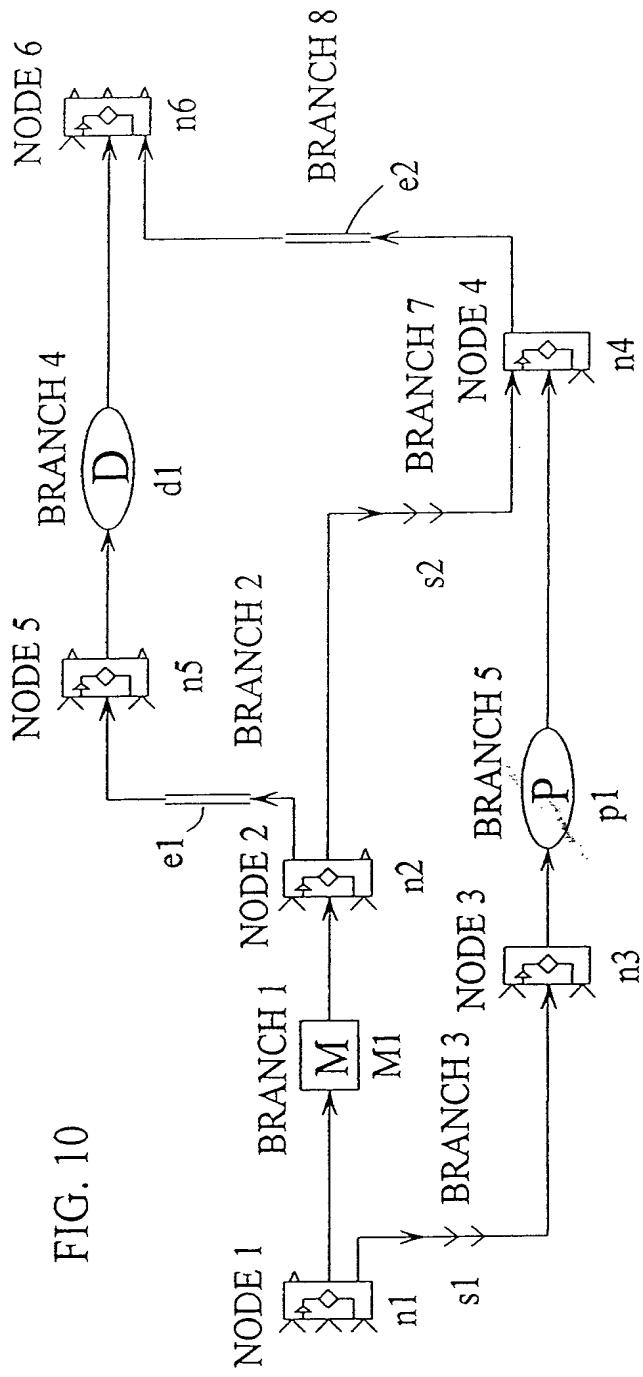


FIG. 11

		G	H
1	EVENTS	ON	OFF
2	GOB INTERCEPTOR	334	14
3	BLANKS CLOSE	324	130
4	BLANKS OPEN	130	321
5	PLUNGER UP	33	123
6	FIRST BAFFLE	9	125
7	PLUNGER DOWN	127	327
8	FUNNEL	1	150
9	SETTLE BLOW	1	1
10	PLUNGER COOLING	150	260
11	INVERT	200	260
12	NECKRING OPEN	274.5	283
13	REVERT	282	172
14	MOLDS CLOSE/OPEN	229	170
15	MOLD COOLING	10	150
16	FLOWHEAD	290	113
17	FINAL BLOW	348	120
18	TAKE OUT IN	137	197
19	TONGS CLOSE	178	78
20	TAKE OUT OUT	197	90

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FIG. 12A

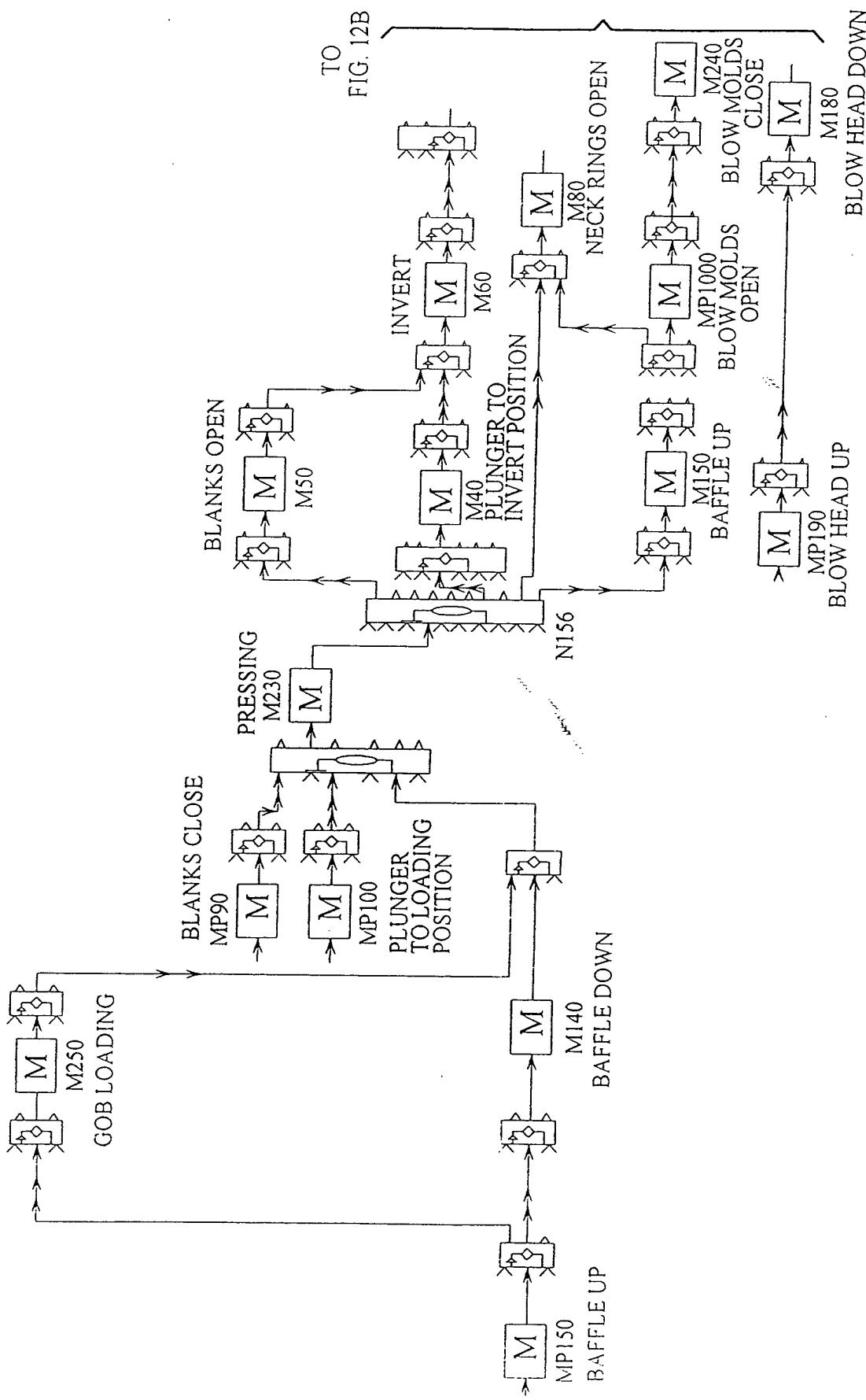


FIG. 12B 2000-152360

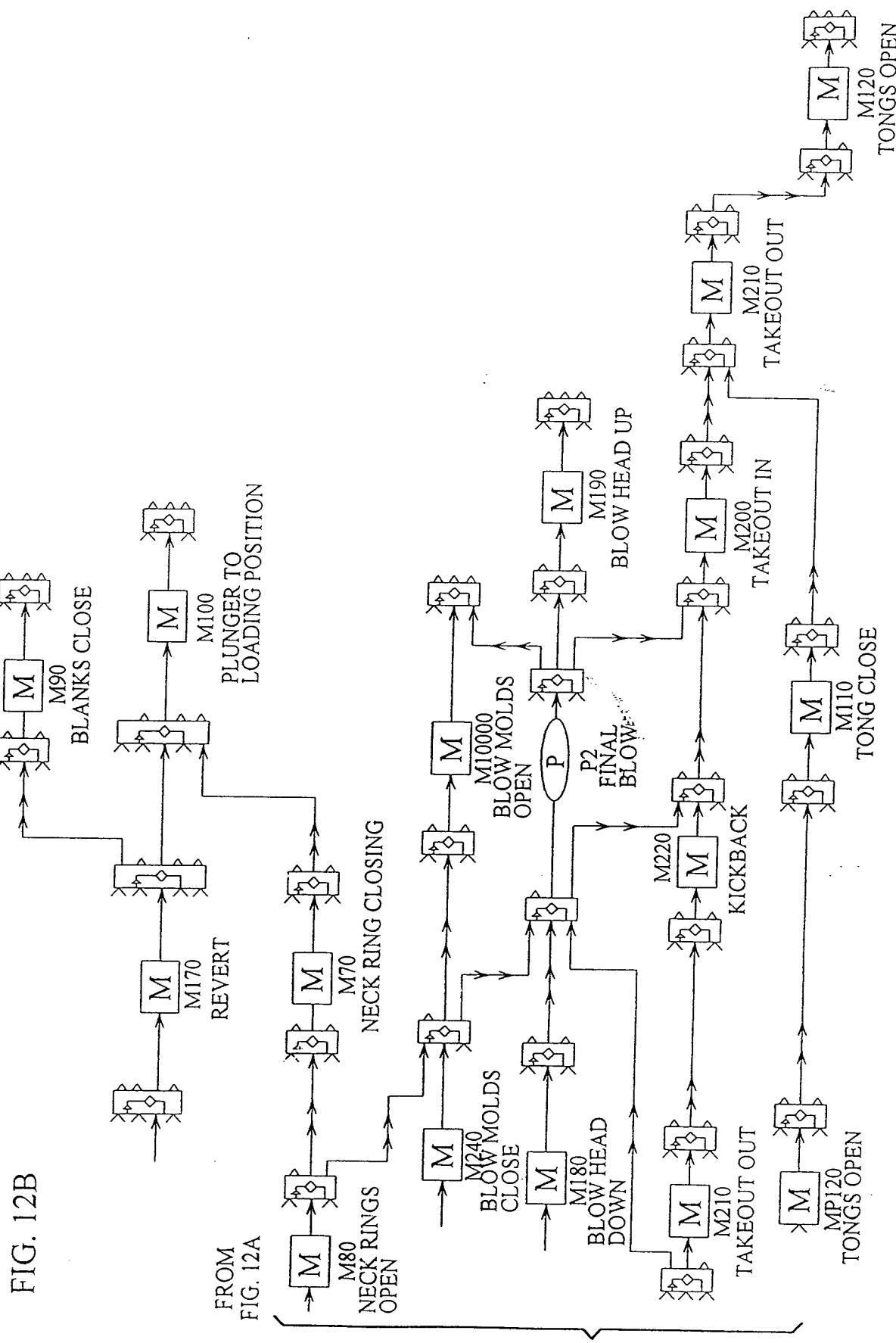


FIG. 13

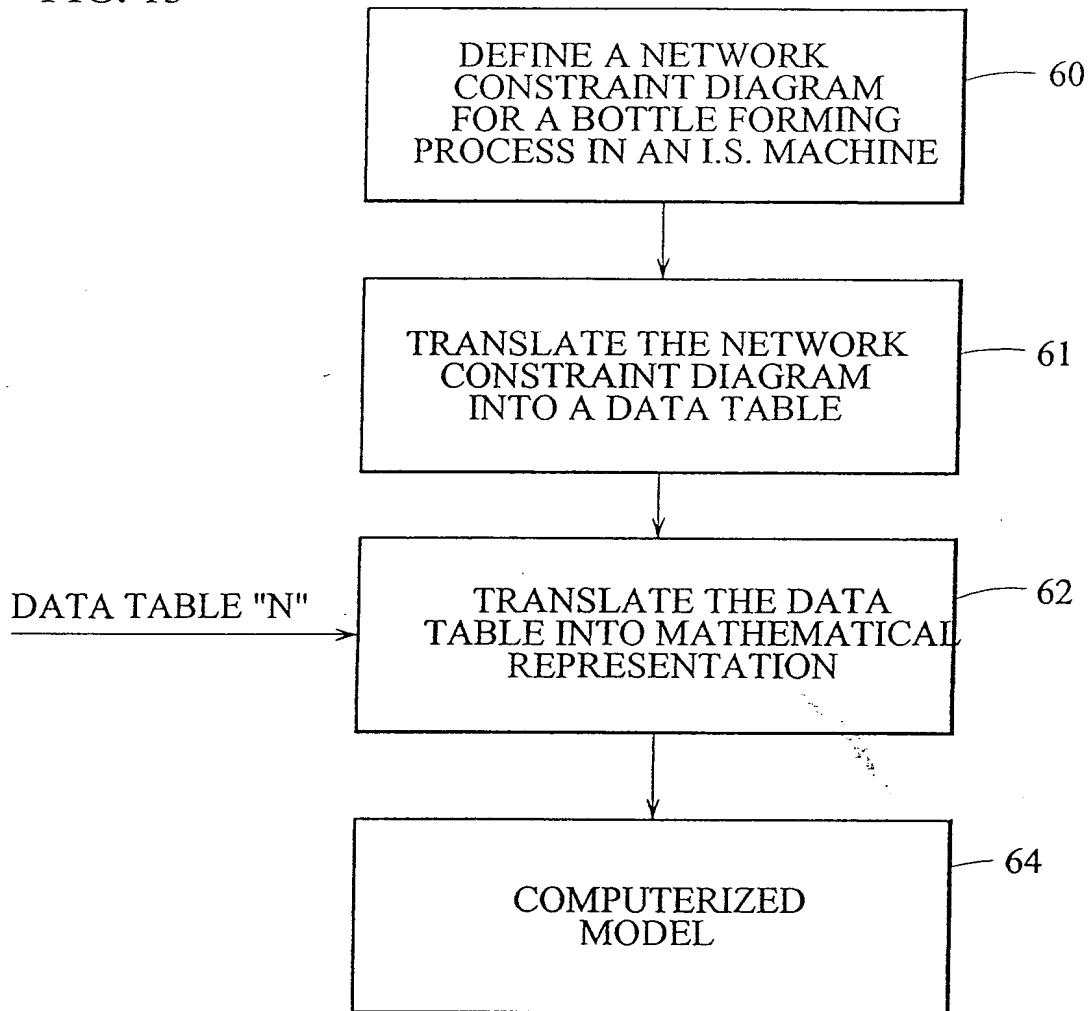


FIG. 14

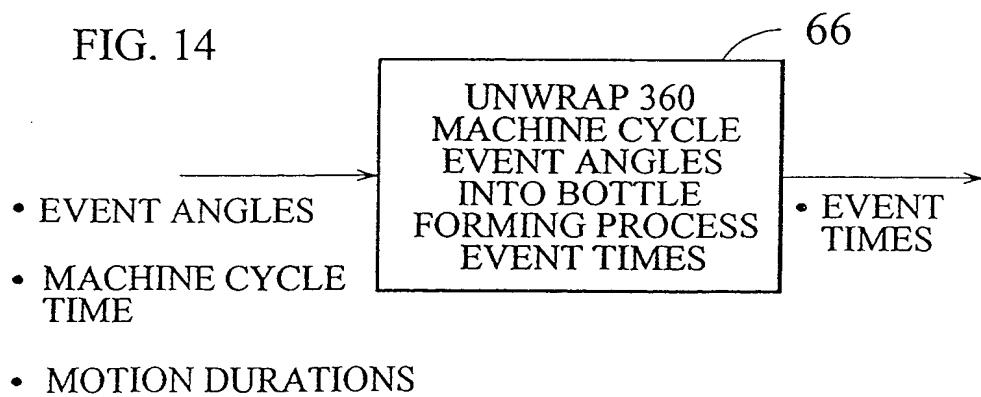
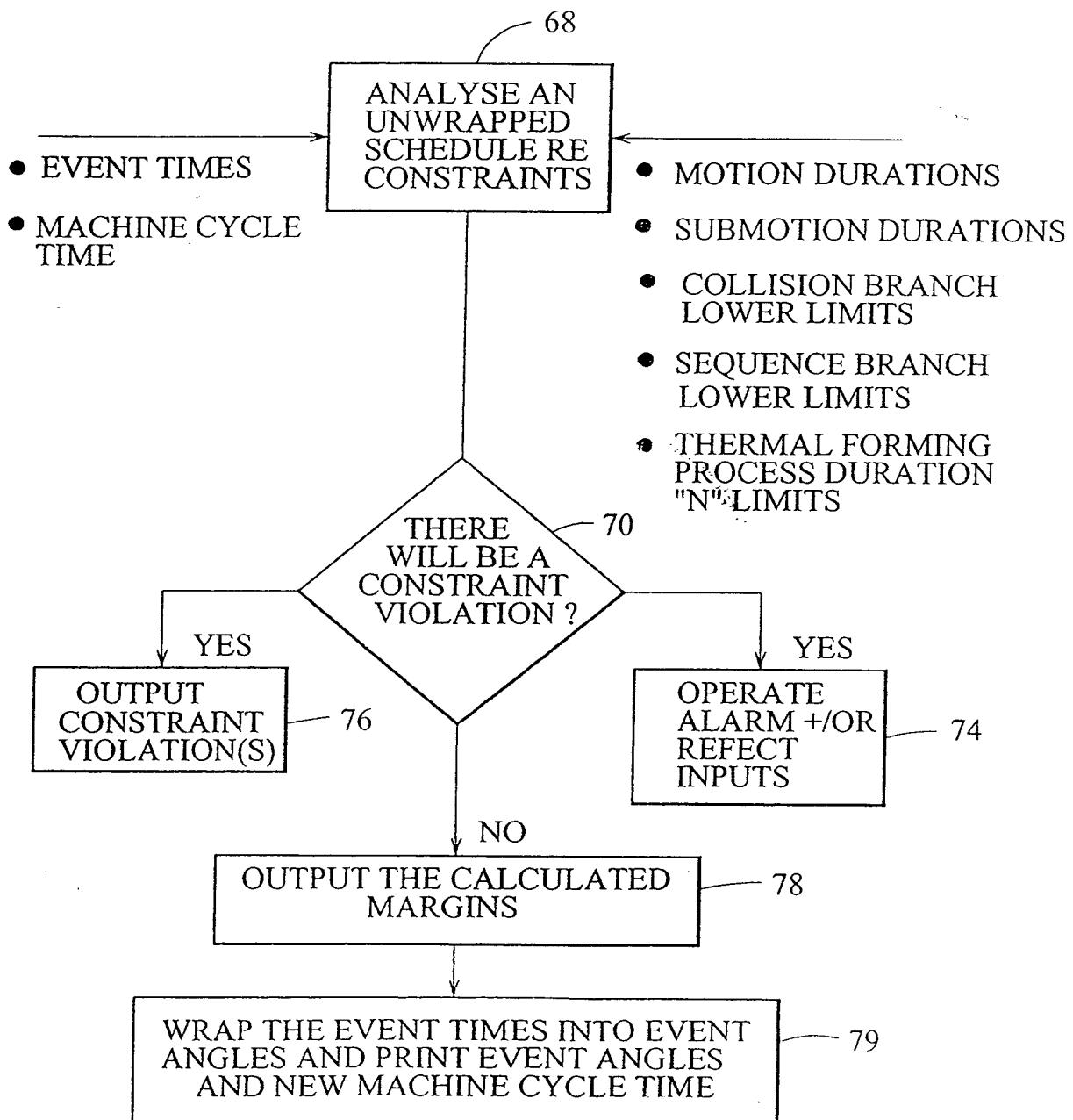
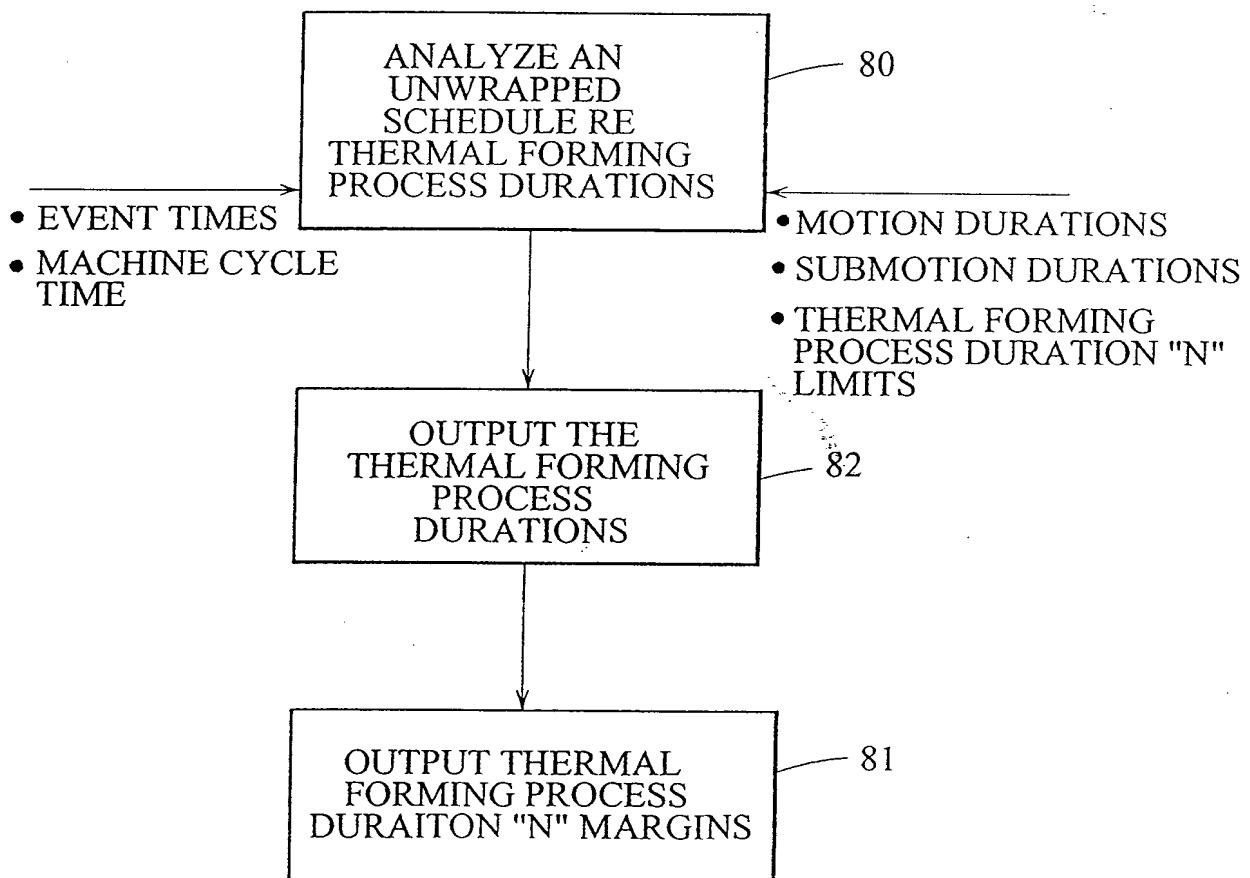


FIG. 15



1002240 "442622860

FIG. 16



000200 2412629860

FIG. 17

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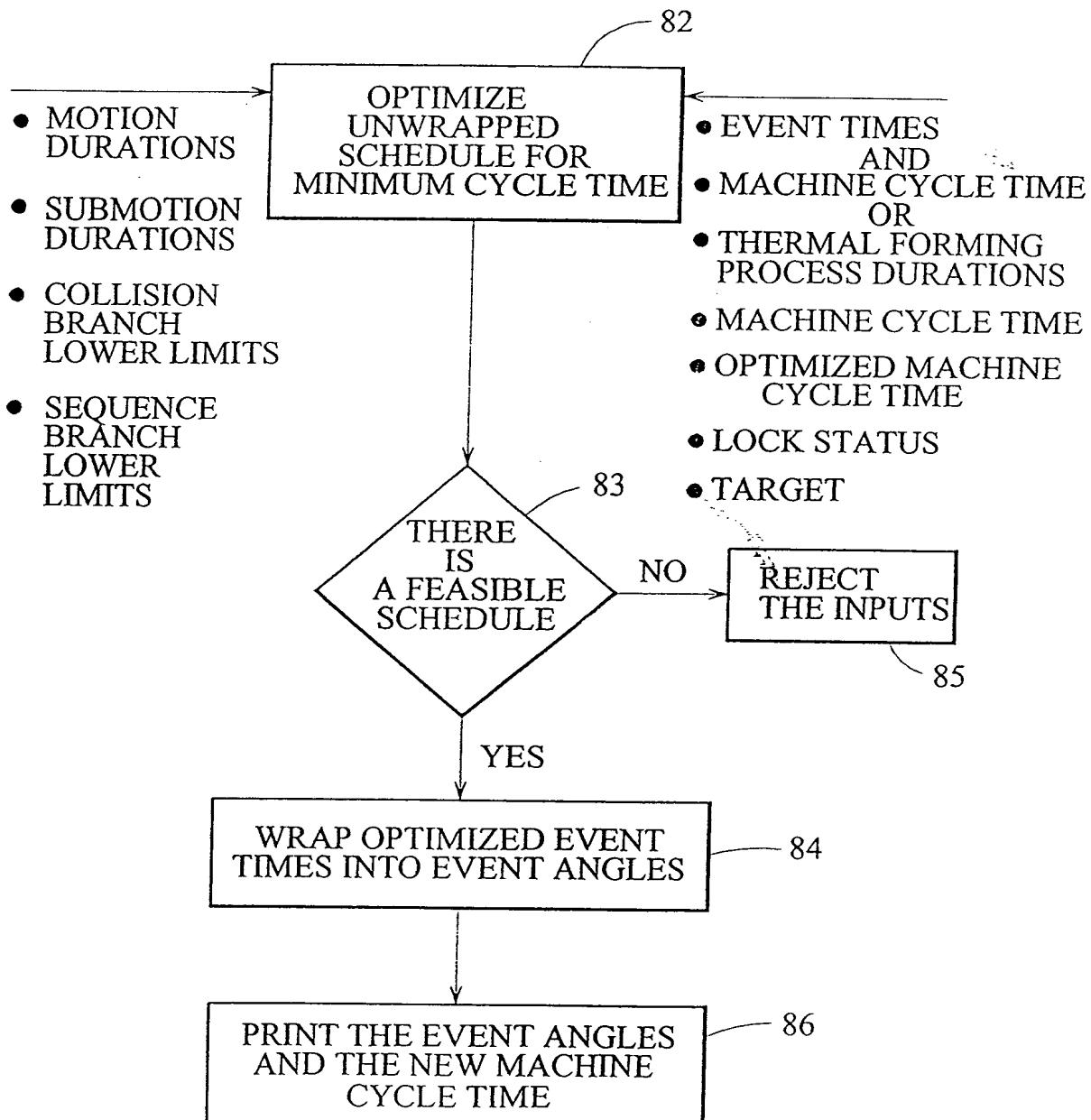
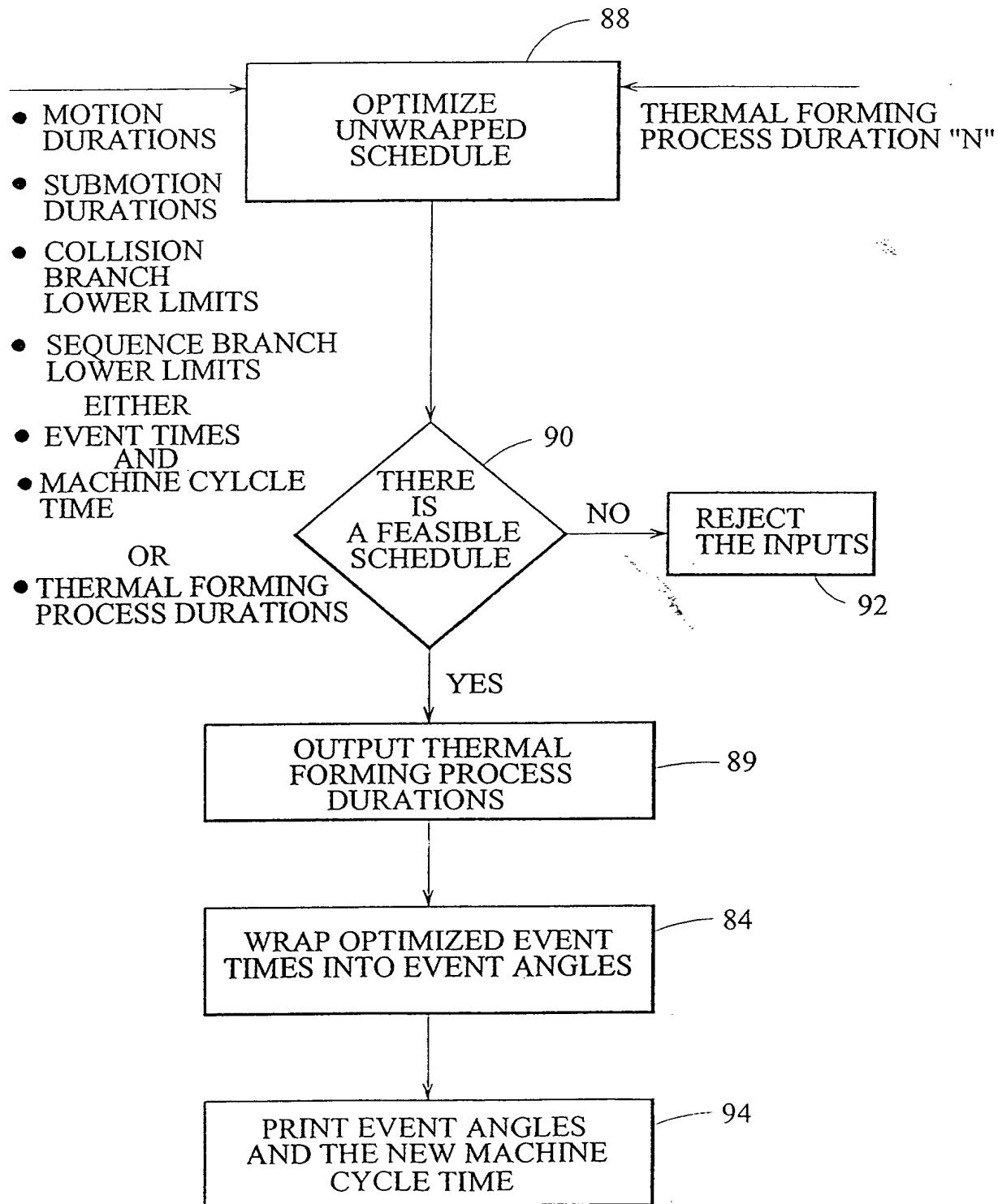
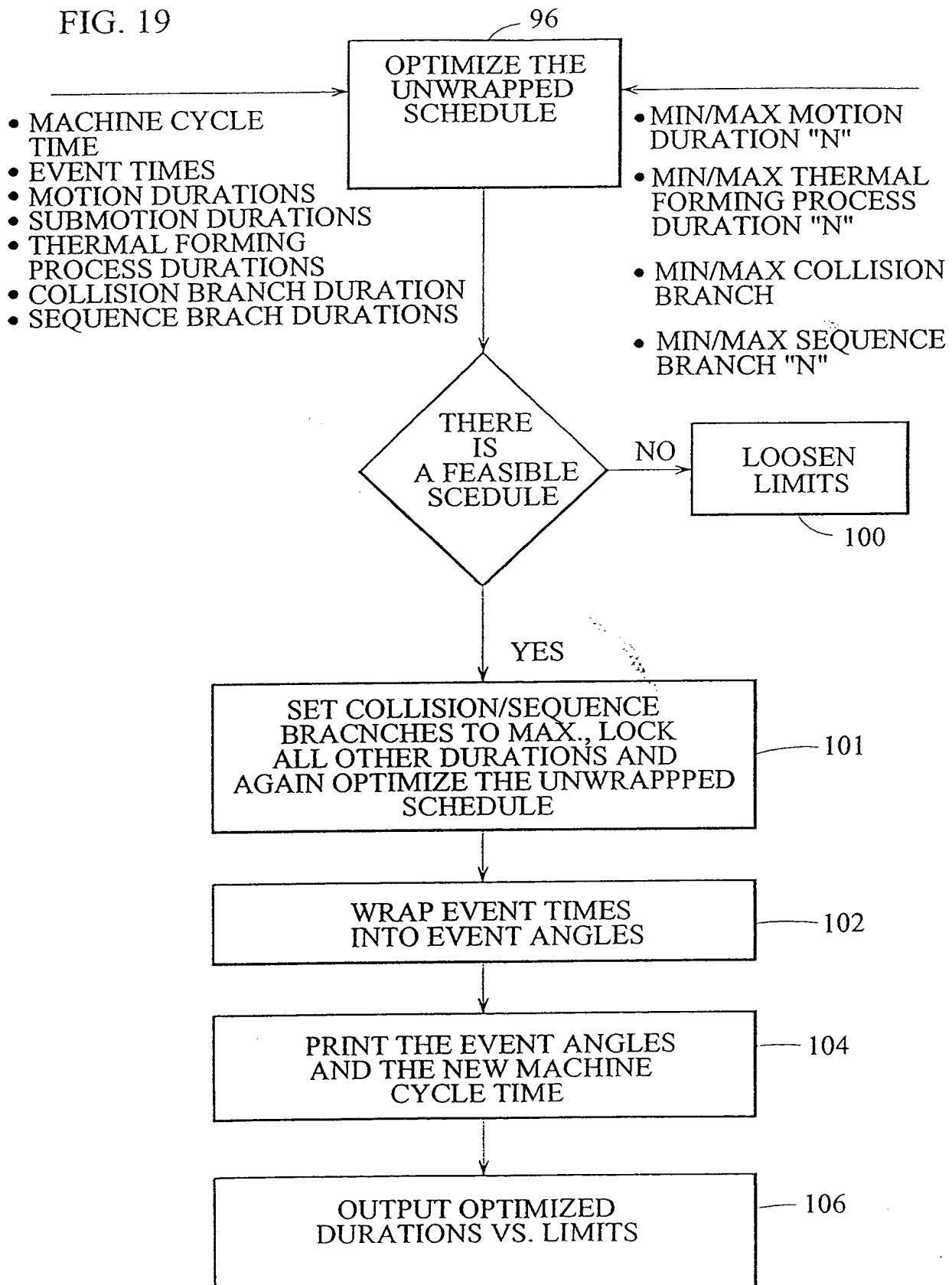


FIG. 18



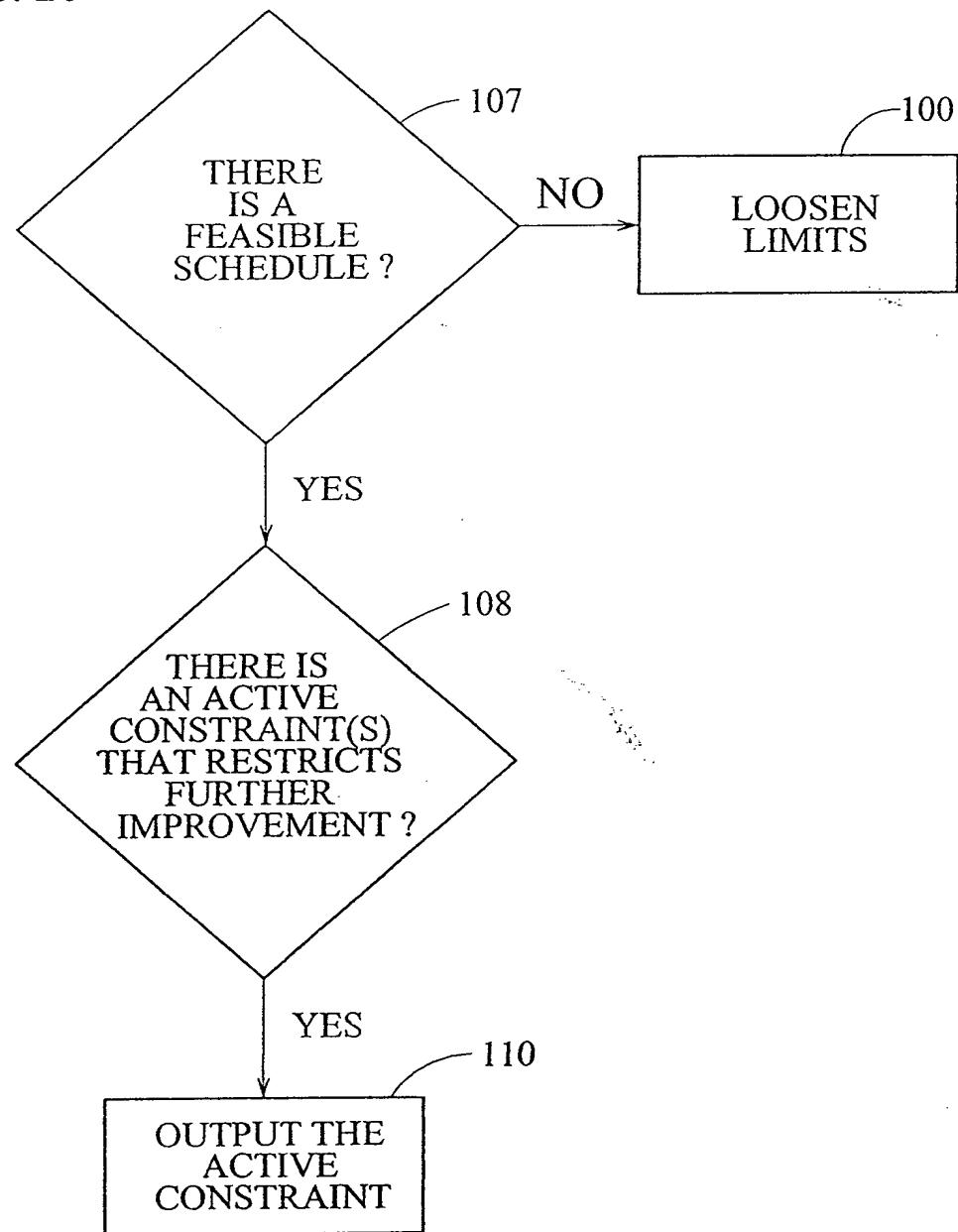
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FIG. 19



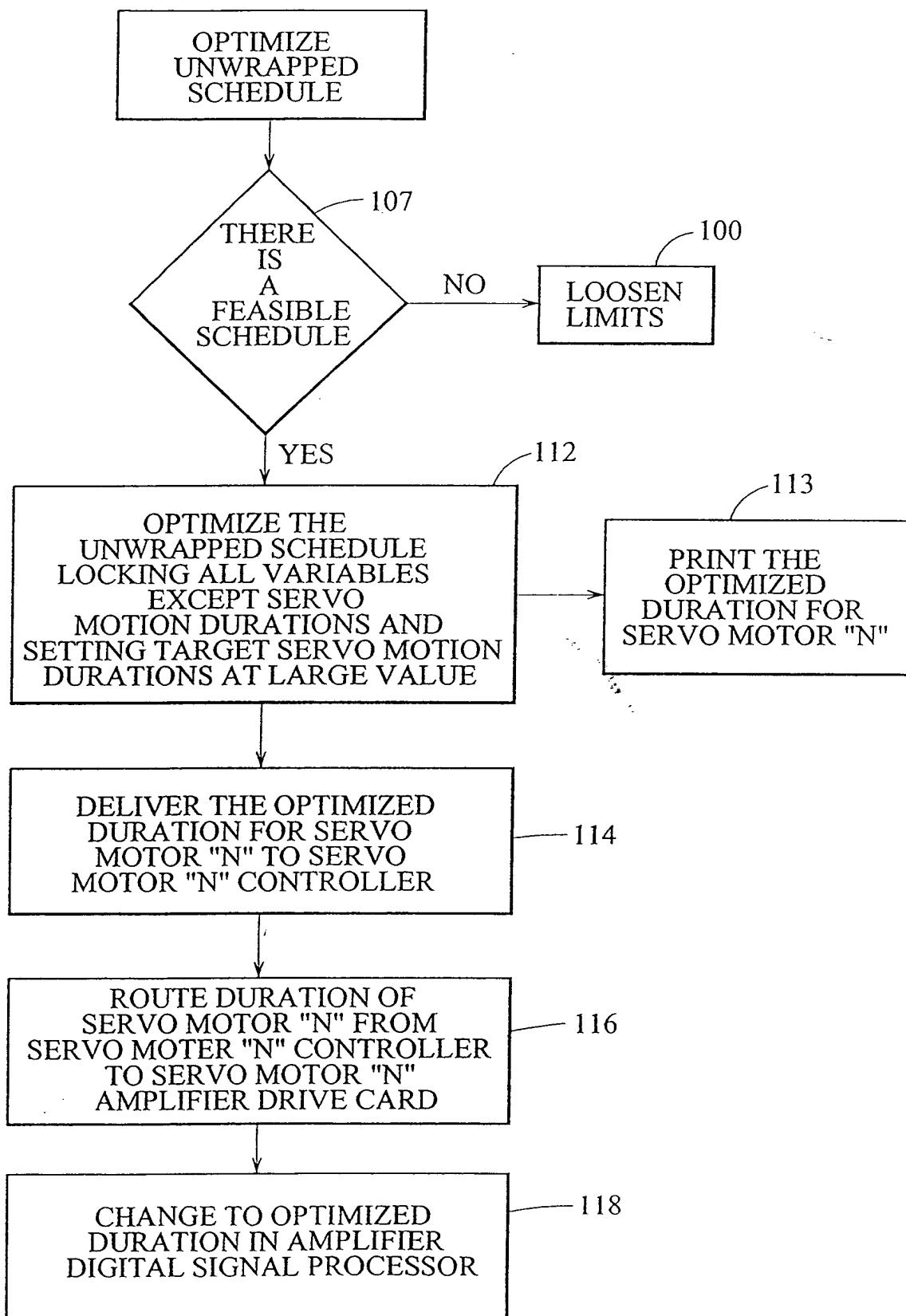
20022007241262860

FIG. 20



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FIG. 21



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